

How to install a Lyman 48WH receiver sight.

I'll spare you the why, but I found myself with a perfectly good (for its age and use) Lyman 48WH to mate with a 1964 Winchester Model 70 National Match Rifle. If finding an original Lyman 48WH was hard, finding instructions online on how to install it was a fool's errand.

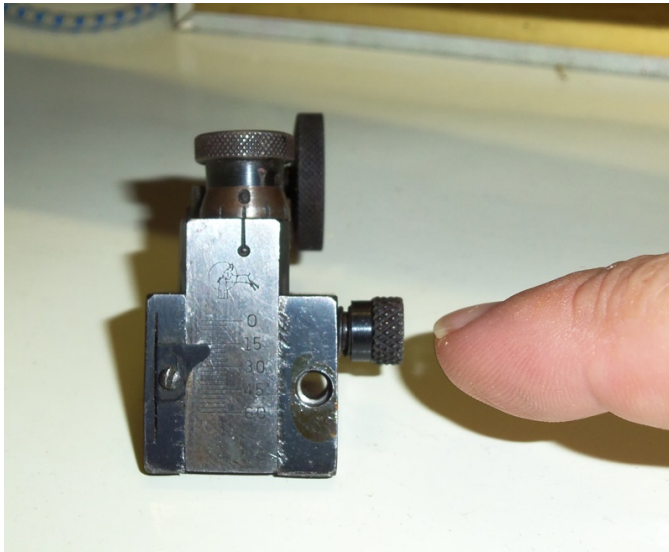
It was a combination of reading some old forum posts where one person might have mentioned something or another and just a bit of playing with the sight.

You will probably get the sight looking like this:

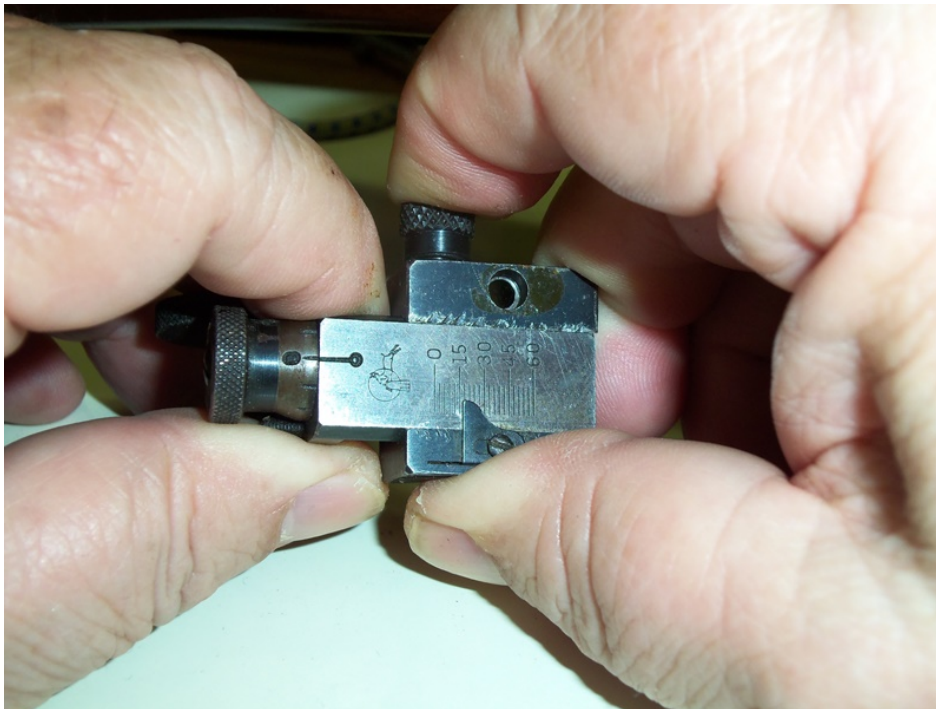


Now, if you look at your rifle, you will see that there are two drilled and tapped holes and that there is a screw inside the sight that you cannot access because it is behind the Slide (That thing with the numbers). How are you going to do this?

The trick resides with the Lock Bolt:



As it was explained to me, the lock bolt serves as a quick release of the Slide to make for fast and gross adjustments. You will turn it to the left until stops and then press the spring-loaded knob.



It is not an easy task. It is a strong spring and the slide does not move easy with its tight tolerances and probably years of old lubricant.



Once the slide is out and you give a break to your fingertips, you will see the second screw is now accessible.



You can now mount the base on the rifle:



And to replace the Slide back on its slot, you once again will have to push the Lock Bolt and insert it.



Carefully push down till it is safely back in place:



And you are done!



I hope you find this little guide helpful. Feel free to share it.

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